

**IN THE CLAIMS:**

Please substitute amended claims 17 and 23 for pending claims 17 and 23 as follows:

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17. (Amended) A coating process according to claim 13 wherein the coating liquid is withdrawn with a metering pump at a rate to equal a pull rate of 250 millimeters per minute.

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23. (Amended) A coating process according to claim 22 wherein the undercoat layer coating solution comprises from about 6.7 percent by weight polyamide film forming polymer and about 93.3 percent by weight of a mixture of methanol/n-butanol/water in a proportion of about 9/4/1, respectively.

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